

### Features

- Thick film technology
- Power rating up to 2 watts at 70 °C
- High power surge withstanding
- Sulfur-resistant design, R ≥1 Ω (ASTM B-809)
- RoHS compliant\* and halogen free\*\*

**CRM-A Series High Power Thick Film Resistor** 

AEC-Q200 compliant

#### **Additional Information**

Click these links for more information:



#### **Electrical Characteristics**

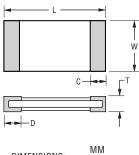
Characteristic	Model									
Characteristic	CRM0603A	CRM0805A	CRM1206A	CRM1210A	CRM2010A	CRM2512A				
Power Rating @ 70 °C	0.125 W	0.25 W	0.5 W	0.5 W	1 W	2 W				
Operating Temperature Range			-55 °C to	+155 °C						
Derated to Zero Load at			+15	5 °C						
Maximum Working Voltage										
50 milliohms to 910 milliohms	477 mV	551 mV	675 mV	675 mV	954 mV	1349 mV				
1 ohm to 1 megohm	50 V	150 V	200 V	200 V	200 V	300 V				
Maximum Overload Voltage										
50 milliohms to 910 milliohms	1066 mV	1232 mV	1508 mV	1508 mV	2133 mV	3017 mV				
1 ohm to 1 megohm	100 V	300 V	400 V	400 V	400 V	600 V				
Resistance Tolerance	±0.5 %, ±1 %, ±5 %									
Temperature Coefficient										
50 milliohms to 91 milliohms	±250 ppm	±200 ppm	±100 ppm	±100 ppm	±100 ppm	±100 ppm				
(±0.5 %, ±1 %, ±5 %, E24 Series)										
100 milliohms to 910 milliohms	±150 ppm*	±100 ppm	±100 ppm	±100 ppm	±100 ppm	±100 ppm				
(±0.5 %, ±1 %, ±5 %, E24 Series)										
1 ohm to 9.76 ohms	±200 ppm	±150 ppm*	±100 ppm	±100 ppm	±100 ppm	±100 ppm				
(±0.5 %, ±1 %, E24 & E96 Series)										
10 ohms to 1 megohm	±100 ppm	±100 ppm	±100 ppm	±100 ppm	±100 ppm	±100 ppm				
(±0.5 %, ±1 %, E24 & E96 Series)										
1 ohm to 1 megohm	±200 ppm	±200 ppm	±200 ppm	±200 ppm	±200 ppm	±200 ppm				
(±5 %, E24 Series)										

\* TCR code assigned as "X"; see How to Order.

For Standard Values Used in Capacitors, Inductors and Resistors, click here.

#### **Product Dimensions**

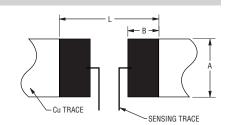
Model	L	W	С	D	т
CRM0603A	1.60 ± 0.10	0.80 ± 0.10	0.30 ± 0.20	0.30 ± 0.20	0.45 ± 0.10
CHIMOOOSA	$(0.063 \pm 0.004)$	(0.031 ± 0.004)	(0.012 ± 0.008)	(0.012 ± 0.008)	$(0.018 \pm 0.04)$
CRM0805A	2.00 ± 0.10	1.25 ± 0.10	0.40 ± 0.20	0.40 ± 0.20	0.50 ± 0.10
CHIMOODA	$(0.079 \pm 0.004)$	$(0.049 \pm 0.004)$	$(0.016 \pm 0.008)$	$(0.016 \pm 0.008)$	$(0.020 \pm 0.04)$
CRM1206A	3.10 ± 0.10	1.60 ± 0.10	0.50 ± 0.25	0.50 ± 0.25	0.55 ± 0.10
	$(0.122 \pm 0.004)$	$(0.063 \pm 0.004)$	$\overline{(0.020 \pm 0.010)}$	$(0.020 \pm 0.010)$	$(\overline{0.022 \pm 0.004})$
CRM1210A	3.10 ± 0.10	2.60 ± 0.10	0.50 ± 0.25	0.50 ± 0.25	0.55 ± 0.10
ONWIZIOA	(0.122 ± 0.004)	(0.102 ± 0.004)	$(0.020 \pm 0.010)$	(0.020 ± 0.010)	$(0.022 \pm 0.004)$
CRM2010A	5.00 ± 0.20	2.50 ± 0.20	0.65 ± 0.25	0.60 ± 0.25	0.60 ± 0.10
Chivizotoa	$(0.197 \pm 0.008)$	$(0.098 \pm 0.008)$	$\overline{(0.026 \pm 0.010)}$	$(0.024 \pm 0.010)$	$(\overline{0.024 \pm 0.004})$
CRM2512A	6.40 ± 0.20	3.10 ± 0.20	0.60 ± 0.25	1.80 ± 0.25	0.60 ± 0.15
GHIVIZSTZA	$(0.252 \pm 0.008)$	(0.122 ± 0.008)	$(0.024 \pm 0.010)$	(0.071 ± 0.010)	$(\overline{0.024 \pm 0.006})$



DIMENSIONS: (INCHES)

#### **Recommended Solder Pad Layout**

Model	Α	В	L	Model	Α	В
CRM0603A	0.90	1.00	3.00	CRM1210A	3.00	1.30
	(0.035)	(0.039)	(0.118)		(0.118)	(0.051)
CRM0805A	1.30	1.15	3.50	CRM2010A	3.00	1.50
CHIVIO605A	(0.051)	(0.045)	(0.138)		(0.118)	(0.059)
CRM1206A	1.80	1.30	4.70	CRM2512A	3.70	2.45
CHIVITZOOA	(0.071)	(0.051)	(0.185)	OT INIZ JIZA	(0.032)	(0.096)





\* RoHS Directive 2015/863, Mar 31, 2015 and Annex. \*\*Bourns considers a product to be "halogen free" if (a) the

<sup>21</sup> Bourns considers a product to be "nalogen tree" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less. Specifications are subject to change without notice.

L

4.70

(0.185)

6.80

(0.268)

7.60

(0.299)

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Stepper motor drives

# **CRM-A Series High Power Thick Film Resistor**

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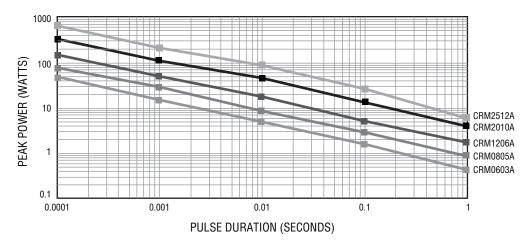
#### How to Order

CRM	0603	AF	W - 10	)02 E	ĻF
Model					
(CRM = High Power Thick Film Resistor)					
Size					
0603 = 0603 Size					
0805 = 0805 Size					
1206 = 1206 Size					
1210 = 1210 Size					
2010 = 2010 Size					
2512 = 2512 Size					
		-			
A = AEC-Q200 Compliant					
$D = \pm 0.5 \%$ F = ±1 %					
$J = \pm 5 \%$					
TCR (See Electrical Characteristics chart)					
• V = +250 PPM/C					
• $W = \pm 200 \text{ PPM}^{\circ}\text{C}$					
• X = ±100 PPM/°C NOTE: CRM0805A 0.5%, 1 %, 1 ohm to 9.76 ohms: 150 PPM/°C					
CRM0603A 0.5 %, 1 %, 5 %, 100 milliohms to 910 milliohms: 150 PPM/°C					
Resistance Value				1	
• <u>0.5 % or 1 % Tolerance:</u>					
<100 ohms"R" represents decimal point ( <i>example: 24R3 = 24.3 ohms</i> )					
≥100 ohmsFirst three digits are significant, fourth digit represents number of zeros to follow (example of zeros)	DIE: 8252	: = 82	.5K 000	ns)	
• <u>5 % Tolerance:</u>					
<10 ohms"R" represents decimal point <i>(example: 4R7 = 4.7 ohms)</i> ≥10 ohmsFirst two digits are significant, third digit represents number of zeros to follow <i>(example</i> )	· 171 – 1	70K (	hme)		
	. 4/4 – 4	1000	/////5/		
<ul> <li>Packaging</li> <li>• E = 5,000 pieces on 180 mm (7 inch) reel, paper tape - CRM0603A, CRM0805A, CRM1206A, CRM1210</li> </ul>	10				
<ul> <li>4,000 pieces on 180 mm (7 inch) reel, paper tape - CRM0603A, CRM0805A, CRM1206A, CRM121C</li> <li>4,000 pieces on 180 mm (7 inch) reel, plastic tape - CRM2010A, CRM2512A</li> </ul>	A				

#### Termination

• LF = Tin-plated (RoHS Compliant)

#### Surge Performance



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## **CRM-A Series High Power Thick Film Resistor**

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#### **Typical Part Marking**

CRM0603A, CRM0805A, CRM1206A, CRM1210A, CRM2010A, CRM2512A

> E96 ±5 % 3 digits identify the resistance value



 $301 = 30 \times 10^1 = 300 \text{ ohms}$ 

#### CRM0805A, CRM1206A, CRM1210A, CRM2010A, CRM2512A

E24 / E96 ±1 % 4 digits identify the resistance value



 $1542 = 154 \times 10^2 = 15.4 \text{K ohms}$ 

CRM0603A E24 ±1 % 3 digits identify the resistance value



 $222 = 22 \times 10^2 = 2.2 \text{K ohms}$ 

CRM0603A

E96 ±1 % 3 digits identify the resistance value



01B = 1K ohms (Refer to Marking Table below)

#### E96 Marking for CRM0603A, 1 %

Code	R Value														
01	100	13	133	25	178	37	237	49	316	61	422	73	562	85	750
02	102	14	137	26	182	38	243	50	324	62	432	74	576	86	768
03	105	15	140	27	187	39	249	51	332	63	442	75	590	87	787
04	107	16	143	28	191	40	255	52	340	64	453	76	604	88	806
05	110	17	147	29	196	41	261	53	348	65	464	77	619	89	825
06	113	18	150	30	200	42	267	54	357	66	475	78	634	90	845
07	115	19	154	31	205	43	274	55	365	67	487	79	649	91	866
08	118	20	158	32	210	44	280	56	374	68	499	80	665	92	887
09	121	21	162	33	215	45	287	57	383	69	511	81	681	93	909
10	124	22	165	34	221	46	294	58	392	70	523	82	698	94	931
11	127	23	169	35	226	47	301	59	402	71	536	83	715	95	953
12	130	24	174	36	232	48	309	60	412	72	549	84	732	96	976

This table shows the first two digits for the three-digit E96 part marking scheme. The third character is a letter multiplier: A=10<sup>o</sup> B=10<sup>1</sup> C=10<sup>2</sup> D=10<sup>3</sup> E=10<sup>4</sup> F=10<sup>5</sup> G=10<sup>-6</sup> H=10<sup>-7</sup> X=10<sup>-1</sup> Y=10<sup>-2</sup> Z=10<sup>-3</sup>

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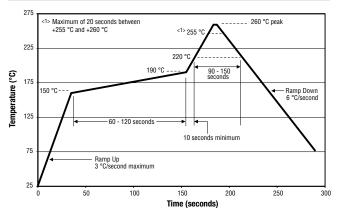
# **CRM-A Series High Power Thick Film Resistor**

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#### Performance Characteristics (AEC-Q200)

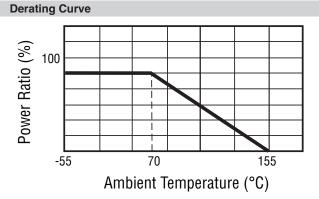
Test	Method	Procedure	Test Limits ∆R
High Temperature Exposure Storage	AEC-Q200 Table 7.3	1,000 hours @ +125 °C; no power loading	0.5 %, 1 % tolerance: ≤±1 % 5 % tolerance: ≤±3 %
Temperature Cycling	AEC-Q200 Table 7.4	-55 °C to +125 °C, 1,000 cycles	0.5 %, 1 % tolerance: ≤±1 % 5 % tolerance: ≤±3 %
Moisture Resistance	AEC-Q200 Table 7.6	+65 °C / 80~100 % RH / 10 cycles	0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 %
Biased Humidity	AEC-Q200 Table 7.7	1,000 hours @ +85 °C / 85 % RH, 10 % operating power	0.5 %, 1 % tolerance: ≤±1 % 5 % tolerance: ≤±3 %
Operational Life	AEC-Q200 Table 7.8	1,000 hours @ +125 °C, at specified rated power	0.5 %, 1 % tolerance: ≤±1 % 5 % tolerance: ≤±3 %
Mechanical Shock	AEC-Q200 Table 7.13	100 g, half-sine, 6 ms, velocity: 12.3 ft./sec.	Within product specification tolerance; no visible damage
Vibration	AEC-Q200 Table 7.14	5 g for 20 minutes, 12 cycles each of 3 durations; 10~200 Hz	0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 %
Resistance to Solder Heat	AEC-Q200 Table 7.15	+270 °C ±5 °C, 10 ±1 seconds	0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 %
Thermal Shock	AEC-Q200 Table 7.16	-55 °C to +155 °C, dwell time 15 minutes, max. transfer time 20 seconds/300 cycles	0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 %
ESD	AEC-Q200-002	1 kV min.	≤±1 %
Solderability	AEC-Q200 Table 7.18	a) Backing +155 °C, 4 hours, dipping +235 °C, 5 seconds b) Steam 8 hours, dipping +215 °C, 5 seconds c) Steam 8 hours, dipping +260 °C, 7 seconds	Over 95 % of the termination must be covered with solder
Flammability	AEC-Q200 Table 7.20	UL 94 V-0 or V-1 are acceptable	Refer to UL 94
Board Flex	AEC-Q200 Table 7.21	Bending 2 mm (CRM1206A, 1210A, 2010A, 2512A) Bending 3 mm (CRM0603A, 0805A)	0.5 %, 1 % tolerance: ≤±0.5 % 5 % tolerance: ≤±1 %
Terminal Strength	AEC-Q200 Table 7.22	Force 1.8 Kg for 60 seconds	No mechanical damage
Sulfur-resistant (Applies only when R ≥1 ohm)	ASTM B-809	+50 °C ±2 °C, 1,000 hours	≤±1 %

#### **Soldering Profile**



**Environmental Characteristics** 





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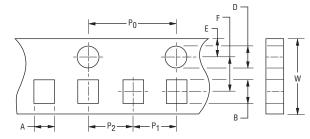
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# **CRM-A Series High Power Thick Film Resistor**

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#### Packaging Dimensions (Conforms to EIA RS-481A)

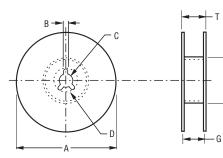


 $\frac{40 \pm 0.2}{(1.575 \pm .008)}$ Accumulated dimensional tolerance

> MM DIMENSIONS:

(INCHES)

Model	Таре Туре	А	В	W	F	E	P1	P <sub>2</sub>	Po	D
CRM0603A	Paper	1.10 ± 0.20	1.90 ± 0.20	8.00 ± 0.30	$3.50 \pm 0.05$	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.50 +0.10/-0
011110000/1	1 apoi	(.043 ± .008)	(.075 ± .008)	(.315 ± .012)	(.138 ± .002)	(.069 ± .004)	(.158 ± .004)	(.079 ± .002)	(.158 ± .004)	(.006 +.004/-0)
CRM0805A	Paper	1.65 ± 0.20	2.40 ± 0.20	8.00 ± 0.30	$3.50 \pm 0.05$	1.75 ± 0.10	4.00 ± 0.10	$2.00 \pm 0.05$	4.00 ± 0.10	1.50 +0.10/-0
UNINOOUJA	гары	(.065 ± .008)	(.094 ± .008)	(.315 ± .012)	(.138 ± .002)	(.069 ± .004)	(.158 ± .004)	(.079 ± .002)	(.158 ± .004)	(.006 +.004/-0)
CRM1206A	Paper	2.00 ± 0.20	3.60 ± 0.20	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.50 +0.10/-0
UNIVI 200A	гары	(.079 ± .008)	(.142 ± .008)	(.315 ± .012)	(.138 ± .002)	(.069 ± .004)	(.158 ± .004)	(.079 ± .002)	(.158 ± .004)	(.006 +.004/-0)
CRM1210A	Dapar	3.00 ± 0.20	3.60 ± 0.20	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.50 +0.10/-0
UNIVITZIUA	Paper	(.118 ± .008)	(.142 ± .008)	(.315 ± .012)	(.138 ± .002)	(.069 ± .004)	(.158 ± .004)	(.079 ± .002)	(.158 ± .004)	(.006 +.004/-0)
CRM2010A	Plastic	2.80 ± 0.20	5.50 ± 0.20	12.00 ± 0.30	$3.50 \pm 0.05$	1.75 ± 0.10	4.00 ± 0.10	$2.00 \pm 0.05$	4.00 ± 0.10	1.50 +0.10/-0
GRIVIZUTUA	FIDSUL	(.110 ± .008)	(.217 ± .008)	(.472 ± .012)	(.138 ± .002)	(.069 ± .004)	(.158 ± .004)	(.079 ± .002)	(.158 ± .004)	(.006 +.004/-0)
CRM2512A	Diactio	3.50 ± 0.20	6.70 ± 0.20	12.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.50 +0.10/-0
UNIVIZOTZA	Plastic	(.138 ± .008)	(.264 ± .008)	(.472 ± .012)	(.138 ± .002)	(.069 ± .004)	(.158 ± .004)	(.079 ± .002)	(.158 ± .004)	(.006 +.004/-0)



Ν

 $\mathsf{M}\mathsf{M}$ DIMENSIONS: (INCHES)

Model	Packaging Quantity	А	N	C	D Min.	В	G	T Max.
CRM0603A								
CRM0805A	5,000 pcs. per						10.00 ± 1.50	14.9
CRM1206A	reel	1.78 ± 2.00	$\frac{60 \pm 0.50}{(2.362 \pm .020)}$	<u>13.0 ± 0.50</u> (.512 ± .020)	20.0 (8.661)	$\frac{2.00 \pm 0.50}{(.079 \pm .020)}$	(.394 ± .006)	(.587)
CRM1210A		(.070 ± .079)						
CRM2010A	4,000 pcs. per						13.80 ± 1.50	16.7
CRM2512A	reel						(.543 ± .006)	(.657)

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