

Features

- Compliant with AEC-Q200 Rev-D Stress Test Qualification for Passive Components in Automotive Applications
- Operating temperature range from -40 °C to +125 °C
- Low thermal derating factor

- High power ratings with higher hold currents at elevated temperature
- Surface mount packaging for automated assembly
- RoHS compliant* and halogen free**

MF-SMHT Series - PTC Resettable Fuses

Electrical Characteristics

Model	V _{max}	I _{max}	lhold	I _{trip}	I _{trip} Resistance			Time Trip	Tripped Power Dissipation	AEC-Q200 Compliant	
			at 23 °C		at 23 °	C Ohms	at 23 °C		Watts at 23 °C	Compilant	
	Volts	Amps	Am	nps	R _{min}	R _{1max***}	Amps	Sec.	Тур.		
MF-SMHT136	16	100	1.36	2.72	0.085	0.33	8.0	10	2.36	1	
MF-SMHT160	16	100	1.6	3.2	0.050	0.15	8.0	10	2.36	1	
MF-SMHT300	16	100	3.0	6.0	0.024	0.083	15.0	8.0	3.0	1	

^{***}R_{1max}: Measured 24 hours post reflow.

Environmental Characteristics

Item	Condition	Criteria
Operating Temperature	-40 °C to +125 °C	
Recommended Storage	+40 °C max. / 70 % RH max.	
Passive Aging	+125 °C, 1000 hours	±15 % typical resistance change
Humidity Aging	+85 °C, 85 % R.H. 1000 hours	±15 % typical resistance change
Thermal Shock	-40 °C to +125 °C, 10 times	±15 % typical resistance change
Solvent Resistance	MIL-STD-202, Method 215	No change (marking still legible)
Vibration	MIL-STD-883C, Method 2007.1 Condition A	No change (R _{min} < R < R _{1max})
Moisture Sensitivity Level (MSL)	See Note	
ESD Classification	Class 6 (per AEC-Q200-2, HBM)	

Additional Information

Click these links for more information:











PRODUCT TECHNICAL INVENTORY SAMPLES SELECTOR LIBRARY

Test Procedures and Requirements

Item	Test Condition	Accept/Reject Criteria
Visual/Mechanical	Verify dimensions and materials	Per MF physical description
Resistance	In still air @ 23 °C	$R_{min} \le R \le R_{max}$
Time to Trip	At specified current, V _{max} , 23 °C, still air	T ≤ max. time to trip (seconds)
Hold Current	30 min. at I _{hold} , still air	No trip
Trip Cycle Life	V _{max} , I _{max} , 100 cycles	No arcing or burning
Trip Endurance	V _{max} , 48 hours	No arcing or burning
Solderability	245 °C ±5 °C, 5 seconds	95 % min. coverage



WARNING **Cancer and Reproductive Harm** www.P65Warnings.ca.gov

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

RoHS Directive 2015/863, Mar 31, 2015 and Annex.

Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

Applications

- Protection of various automotive circuitries
- Overcurrent surge protection of electronic equipment operated in elevated temperatures
- Resettable fault protection of general electronic equipment
- Communication and security systems
- Body electronics
- Climate control systems

MF-SMHT Series - PTC Resettable Fuses

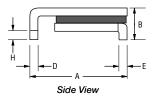
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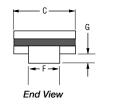
Thermal Derating Chart - Ihold/Itrip (Amps)

Model	Ambient Operating Temperature										
Model	-40 °C	-20 °C	0 °C	23 °C	40 °C	50 °C	60 °C	70 °C	85 °C	125 °C	
MF-SMHT136	1.91 / 3.82	1.72 / 3.44	1.54 / 3.08	1.36 / 2.72	1.18 / 2.36	1.09 / 2.18	1.00 / 2.00	0.91 / 1.82	0.77 / 1.54	0.40 / 0.80	
MF-SMHT160	2.15 / 4.30	1.96 / 3.92	1.78 / 3.56	1.60 / 3.20	1.42 / 2.84	1.33 / 2.66	1.24 / 2.48	1.15 / 3.30	1.02 / 2.04	0.64 / 1.28	
MF-SMHT300	4.23 / 8.46	3.84 / 7.68	3.48 / 6.96	3.00 / 6.00	2.73 / 5.46	2.52 / 5.04	2.34 / 4.68	2.16 / 4.32	1.86 / 3.72	1.11 / 2.22	

Product Dimensions

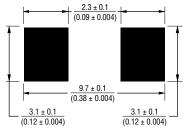
Madel	Α		В	С	D		E		F		G		Н
Model	Min.	Max.	Max.	Max.	Min.	Max.	Min.	Max	Min.	Max.	Min.	Max.	Min.
MF-SMHT136	6.73	_7.98_	3.00	5.44	0.56	0.71	0.56	0.71	2.16	2.41	_0.66_	_1.37_	_0.43_
IVII -SIVII I I I I I I I I I I I I I I I I I	(0.265)	(0.314)	(0.118)	(0.214)	(0.022)	(0.028)	(0.022)	(0.028)	(0.085)	(0.095)	(0.026)	(0.054)	(0.017)
MF-SMHT160	8.00	9.50	3.00	6.71	0.56	0.71	0.56	0.71	3.68	3.94	0.66	_1.37_	0.43
IVII -SIVII 11 100	(0.315)	(0.374)	(0.118)	(0.264)	(0.022)	(0.028)	(0.022)	(0.028)	(0.145)	(0.155)	(0.026)	(0.054)	(0.017)
MF-SMHT300	8.00	9.50	3.00	6.71	0.56	0.71	0.56	0.71	3.68	3.94	0.66	1.37	0.43
IVII -SIVII 11300	(0.315)	(0.374)	(0.118)	(0.264)	(0.022)	(0.028)	(0.022)	(0.028)	(0.145)	(0.155)	(0.026)	(0.054)	(0.017)





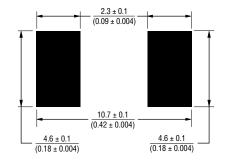
Terminal material: Tin-plated brass

Recommended Pad Layout MF-SMHT136



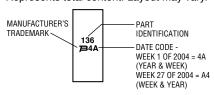
DIMENSIONS: $\frac{MM}{(INCHES)}$

Recommended Pad Layout MF-SMHT160 and MF-SMHT300

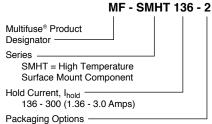


Typical Part Marking

Represents total content. Layout may vary.



How to Order



- 2 = Tape and Reel packaged per EIA-481

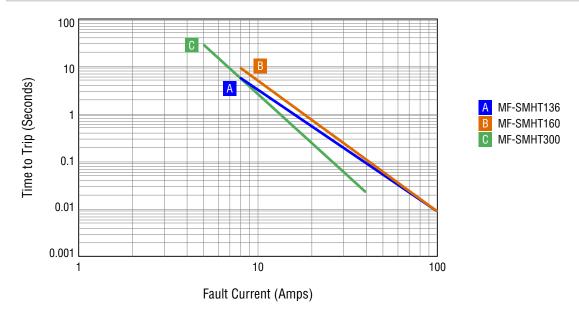
Packaging Quantity

MF-SMHT136 = 2,000 pcs. per reel

MF-SMHT160 = 1,500 pcs. per reel

MF-SMHT300 = 1,500 pcs. per reel

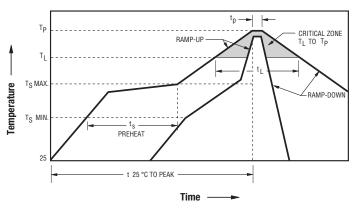
Typical Time to Trip at 23 °C



MF-SMHT Series - PTC Resettable Fuses

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Solder Reflow Recommendations



Notes:

- MF-SMHT models are intended for reflow soldering (including, but not limited to heating plate, hot air, IR, nitrogen, and vapor phase).
- Wave soldering is permissible only if the device is on the top of the PCB, opposite the heat source.
- · Hand soldering is not recommended for these devices.
- All temperatures refer to the topside of the device, measured on the device body surface.
- If reflow temperatures exceed the recommended profile, devices may not meet the published specifications.
- · Compatible with Pb and Pb-free solder reflow profiles.
- · Excess solder may cause a short circuit.
- Please refer to the Multifuse® Polymer PTC Resettable Fuse Soldering Recommendations document for more details.

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate (Ts _{max} to T _p)	3 °C / second max.
PREHEAT:	
Temperature Min. (Ts _{min})	150 °C
Temperature Max. (Ts _{max})	200 °C
Time (Ts _{min} to Ts _{max}) (ts)	60~180 seconds
TIME MAINTAINED ABOVE:	
Temperature (T _L)	217 °C
Time (t _L)	60~150 seconds
Peak Temperature (T _p)	260 °C
Time within 5 °C of Actual Peak Temperature (tp)	20~40 seconds
Ramp-Down Rate	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

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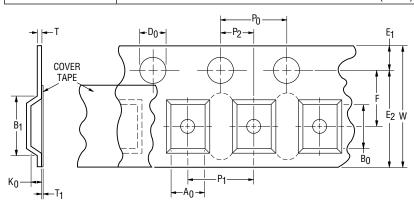
EMEA: Tel: +36 88 885 877 • Email: eurocus@bourns.com

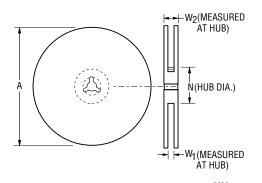
The Americas: Tel: +1-951 781-5500 • Email: americus@bourns.com

www.bourns.com

MF-SMHT Series - Tape and Reel Specifications

Tape Dimensions per EIA-481	MF-SMHT136	MF-SMHT160 and MF-SMHT300						
w								
P ₀		$\frac{4.0 \pm 0.1}{(0.157 \pm 0.004)}$						
10 P ₀	40.0 =	$\frac{40.0 \pm 0.2}{(1.575 \pm 0.008)}$						
P ₁	$\frac{8.0 \pm 0.1}{(0.315 \pm 0.004)}$	$\frac{12.0 \pm 0.1}{(0.472 \pm 0.004)}$						
P ₂	$\frac{2.0 \pm 0.000}{(0.079 \pm 0.0000)}$	0.1						
A ₀	$\frac{5.7 \pm 0.1}{(0.224 \pm 0.004)}$	$\frac{6.9 \pm 0.1}{(0.272 \pm 0.004)}$						
В ₀	$\frac{8.1 \pm 0.1}{(0.319 \pm 0.004)}$	$\frac{9.6 \pm 0.1}{(0.378 \pm 0.004)}$						
B _{1 max.}	12 (0.4	.1_						
D ₀	1.5 +0	1.5 +0.10/-0 (0.059 +0.004/-0)						
F	7.5 ±	$\frac{7.5 \pm 0.1}{(0.296 \pm 0.004)}$						
E ₁	1.75 :	$\frac{1.75 \pm 0.1}{(0.069 \pm 0.004)}$						
E ₂ typ.	14.	14.25 (0.561)						
T max.	_0.	0.6 (0.024)						
T ₁ max.		0.1 (0.004)						
κ ₀	3.4 ±	$\frac{3.4 \pm 0.1}{(0.134 \pm 0.004)}$						
Leader min.	39 (15.	0_						
Trailer min.	_16	160 (6.30)						
Reel Dimensions								
A max.		360 (14.17)						
N min.	50	50 (1.97)						
W ₁	16.4 +	16.4 +2.0/-0 (0.646 +0.079/-0)						
W ₂ max.	22	<u>22.4</u> (0.882)						





DIMENSIONS:

 MM (INCHES)

MF-SMHT SERIES, REV. J, 10/21

Specifications are subject to change without notice.

Bourns® Multifuse® PPTC Resettable Fuses

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Application Notice

- Users are responsible for independent and adequate evaluation of Bourns® Multifuse® Polymer PTC devices in the user's application, including the PPTC device characteristics stated in the applicable data sheet.
- Polymer PTC devices must not be allowed to operate beyond their stated maximum ratings. Operation in excess of such
 maximum ratings could result in damage to the PTC device and possibly lead to electrical arcing and/or fire. Circuits with
 inductance may generate a voltage above the rated voltage of the polymer PTC device and should be thoroughly evaluated
 within the user's application during the PTC selection and qualification process.
- Polymer PTC devices are intended to protect against adverse effects of temporary overcurrent or overtemperature
 conditions up to rated limits and are not intended to serve as protective devices where overcurrent or overvoltage conditions
 are expected to be repetitive or prolonged.
- In normal operation, polymer PTC devices experience thermal expansion under fault conditions. Thus, a polymer PTC
 device must be protected against mechanical stress, and must be given adequate clearance within the user's application to
 accommodate such thermal expansion. Rigid potting materials or fixed housings or coverings that do not provide adequate
 clearance should be thoroughly examined and tested by the user, as they may result in the malfunction of polymer PTC
 devices if the thermal expansion is inhibited.
- Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of polymer PTC devices.
- Aggressive solvents may adversely affect the performance of polymer PTC devices. Conformal coating, encapsulating, potting, molding, and sealing materials may contain aggressive solvents including but not limited to xylene and toluene, which are known to cause adverse effects on the performance of polymer PTCs. Such aggressive solvents must be thoroughly cured or baked to ensure their complete removal from polymer PTCs to minimize the possible adverse effect on the device.
- Recommended storage conditions should be followed at all times. Such conditions can be found on the applicable data sheet and on the Multifuse® Polymer PTC Moisture/Reflow Sensitivity Classification (MSL) note: https://www.bourns.com/docs/RoHS-MSL/msl_mf.pdf

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