

## SinglFuse™ SF-0402FP-F Series Features

- Single blow fuse for overcurrent protection
- 1005 (EIA 0402) miniature footprint
- Fast-acting precision fuse
- UL 248-14 compliant
- RoHS compliant\* and halogen free\*\*
- Thin film chip design
- Surface mount packaging for automated assembly

# SF-0402FP-F Series - Fast Acting Precision Surface Mount Fuses

## **Clearing Time Characteristics for Series**

% of Current Rating	Clearing Time at 25 °C		
% of Current nating	Min.	Max.	
100 %	4 hours	_	
200 % (0.375 A – 5 A)	_	5 seconds	
300 % (0.2 A – 0.25 A)	_	5 seconds	
300 % (0.375 A – 5 A)	_	0.2 seconds	

### **Additional Information**

Click these links for more information:











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### **Electrical Characteristics**

Madal	Rated Current	Resistance	Rated Interrupting		Typical	Certifications		
Model	(A)	(Ω) Typ.***	Voltage	Rating	I <sup>2</sup> t (A <sup>2</sup> s) ****	cUL: <u>E198545</u>		
SF-0402FP020F-2	0.20	0.60	35 VDC		0.0017	✓		
SF-0402FP025F-2	0.25	0.33				0.0035	✓	
SF-0402FP0375F-2	0.375	0.24			0.0036	✓		
SF-0402FP050F-2	0.50	0.16				0.006	1	
SF-0402FP075F-2	0.75	0.10			0.012	✓		
SF-0402FP100F-2	1.00	0.073				0.024	1	
SF-0402FP125F-2	1.25	0.054			0.045	1		
SF-0402FP150F-2	1.50	0.04		35 VDC	35 VDC	35 VDC 35 A	35 A @ 35 VDC	0.081
SF-0402FP175F-2	1.75	0.034			0.092	✓		
SF-0402FP200F-2	2.00	0.031			0.12	✓		
SF-0402FP250F-2	2.50	0.018				0.22	1	
SF-0402FP300F-2	3.00	0.015			0.27	1		
SF-0402FP350F-2	3.50	0.012			0.34	✓		
SF-0402FP400F-2	4.00	0.011				0.36	✓	
SF-0402FP500F-2	5.00	0.009			0.55	✓		

<sup>\*\*\*</sup> Resistance measured with  $\leq$ 10 % rated current at 25 °C ambient. Tolerance  $\pm$  25 %.

<sup>\*\*\*\*</sup> Melting I2t calculated at 0.001 second pre-arcing time.



### WARNING Cancer and Reproductive Harm www.P65Warnings.ca.gov

<sup>\*</sup>RoHS Directive 2015/863, Mar 31, 2015 and Annex.

<sup>\*\*</sup>Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

<sup>&</sup>quot;SinglFuse" is a trademark of Bourns, Inc.

Specifications are subject to change without notice.

## SinglFuse™ SF-0402FP-F Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- MP3 players

- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set-top boxes
- Industrial controllers
- Battery Management Systems (BMS)

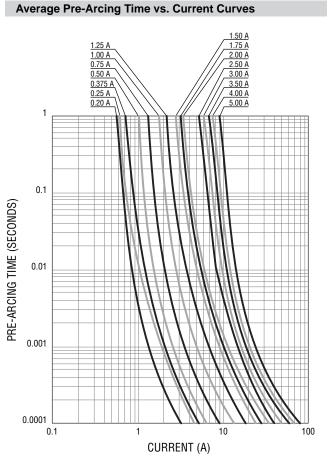
### ■ LED lighting

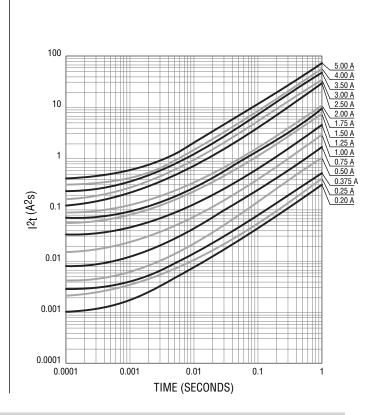
■ Power tools

Average I2t vs. t Curves

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## **Environmental Characteristics**

Operating Temperature	55 °C to +90 °C
Storage Conditions	
Temperature	+5 °C to +35 °C
Humidity	
Shelf Life	2 years from manufacturing date
Moisture Sensitivity Level	1
ESD Classification (HBM)	Class 6

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### **Typical Part Marking**

Represents total content. Layout may vary.

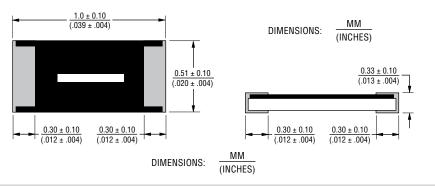


NATED CONNENT (A)			
0.200	+ = 1.00	H = 2.50	
0.250	$\times$ = 1.25	III = 3.00	
0.375	II = 1.50	H = 3.50	
0.500	<b>=</b> = 1.75	$\Box = 4.00$	
0.750	= 2.00	O = 5.00	

## **How to Order** SF - 0402 FP 050 F - 2 SinglFuse™ **Product Designator** SMD Footprint 0402 = 1005 (EIA 0402) size Fuse Blow Type FP = Fast acting precision Rated Current 020 ~ 075 (200 mA ~ 0.75 A) Structure Type = ThirFfilm Packaging Type 2 = Tape & Reel

= 0.750

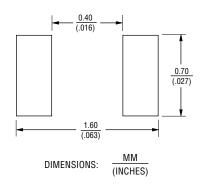
**Product Dimensions** 



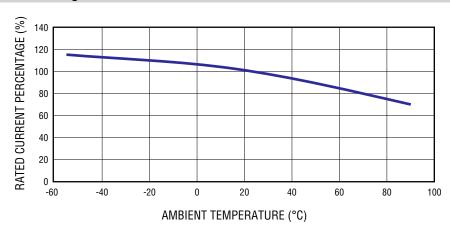
## **Packaging**

Reel Dimension 7-inch Tape and B	
Specification	EIA 481-2
Quantity	20,000 pieces
Packaging Code	-2

## **Recommended Pad Layout**



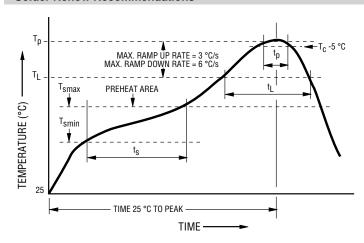
## **Current Rating Thermal Derating Curve**



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### **Solder Reflow Recommendations**



Profile Feature	Pb-Free Assembly
Preheat / Soak:	
Temperature Min. (T <sub>smin</sub> )	150 °C
Temperature Max. (T <sub>smax</sub> )	200 °C
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60~120 seconds
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.
Liquidous Temperature (T <sub>L</sub> )	217 °C
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60~150 seconds
Peak Package Body	260 °C
Temperature (T <sub>p</sub> )	
Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$	30 seconds*
Ramp Down Rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

<sup>\*</sup> Tolberpeak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

## **Reliability Testing**

No.	Test	Requirement	Test Condition	Test Reference
1	Bending	≤1 A: DCR change ≤ ±10 % >1 A: DCR change ≤ ±20 %	2 mm	Refer to STP document
2	Solderability	Minimum 95 % coverage	One dip at 255 °C for 5 seconds	MIL-STD-202 Method 208
3	Thermal shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -55 °C and +125 °C	MIL-STD-202 Method 107
4	Moisture resistance	DCR change ≤ ±10 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MI L-STD-202 Method 101
6	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Life	No electrical "opens" during testing Voltage drop change shall be less than ±10 % of initial value	75 % rated current for 2000 hours at ambient temperature between +20 °C and +30 °C	Refer to STP document

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