

### SinglFuse<sup>™</sup> SF-2410HI-T Series Features

- Single blow fuse for overcurrent protection
- EIA 2410 (6125 metric) footprint
- Ceramic tube design for high inrush fusing speed applications
- UL 248-14 compliant
- Surface mount packaging for automated assembly
- RoHS compliant\* and halogen free\*\*

# SF-2410HI-T Series – High Inrush SMD Fuses

#### **Clearing Time Characteristics for Series**

### **Additional Information**

Click these links for more information:

% of Current Dating	Clearing Time at 25 °C		
% of Current Rating	Min.	Max.	
100 %	4 hours	—	
200 %	1 second	60 seconds	
300 %	0.2 seconds 3 second		
800 %	0.02 seconds	0.1 seconds	



### **Electrical Characteristics**

Model	Rated Current (A)	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I²t (A²s) ****	Certifications	
SF-2410HI0375T-2	0.375	0.6208			0.4147	✓ ✓	
			125 VAC			-	
SF-2410HI050T-2	0.50	0.3462				0.495	<i>✓</i>
SF-2410HI075T-2	0.75	0.1666			1.2632	1	
SF-2410HI100T-2	1.00	0.1079			1.9933	1	
SF-2410HI150T-2	1.50	0.057				2.82	1
SF-2410HI200T-2	2.00	0.0509			50 A @ 125 VAC 50 A @ 125 VDC	7.488	1
SF-2410HI250T-2	2.50	0.0317		300 A @ 32 VDC	16.771	1	
SF-2410HI300T-2	3.00	0.0228			24.99	1	
SF-2410HI350T-2	3.50	0.0196			24.908	1	
SF-2410HI400T-2	4.00	0.015			27.056	1	
SF-2410HI500T-2	5.00	0.0112			50.308	1	
SF-2410HI700T-2	7.00	0.0083			100.06	1	

\*\*\* Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ± 30 %.

\*\*\*\* Melting I<sup>2</sup>t calculated at 10 times rated current.



### WARNING Cancer and Reproductive Harm

www.P65Warnings.ca.gov

RoHS Directive 2015/863. Mar 31, 2015 and Annex. \* \*

Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

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### SinglFuse<sup>™</sup> SF-2410HI-T Series Applications

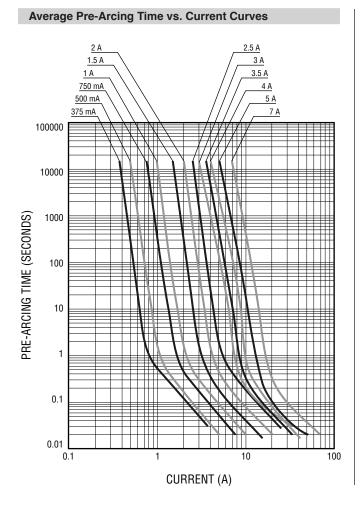
- Notebooks
- LCD Monitors
- LCD Backlight Inverters
- POE, POE+

- PC Servers
- Power Supplies
- Battery Protection
- White Goods

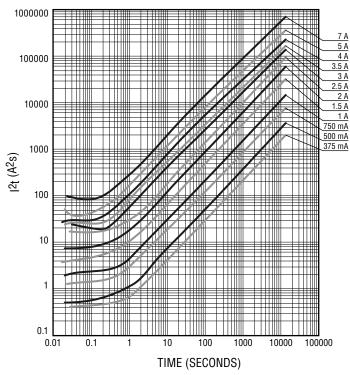
# SF-2410HI-T Series – High Inrush SMD Fuses

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Environmental Characteristics	
Operating Temperature	
Storage Conditions	
Temperature	+15 °C to +30 °C
Humidity	
Shelf Life	2 years from manufacturing date
Moisture Sensitivity Level	1
ESD Classification (HBM)	



#### Average I<sup>2</sup>t vs. t Curves



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# SF-2410HI-T Series – High Inrush SMD Fuses

#### **Typical Part Marking**

Represents total content. Layout may vary.



Rated Current	Part Marking	
375 mA	375 mA	
500 mA	500 mA	
750 mA	750 mA	
1 A	1 A	
1.5 A	1.5 A	
2 A	2 A	
2.5 A	2.5 A	
3 A	3 A	
3.5 A	3.5 A	
4 A	4 A	
5 A	5 A	
7 A	7 A	

### SF - 2410 HI 0375 T - 2 SinglFuse™ -Product Designator SMD Footprint -2410 = EIA 2410 (6125 metric) Fuse Blow Type HI = High inrush Rated Current 0375 ~ 700 (375 mA ~ 7 A) Packaging Type - 2 = Tape & Reel

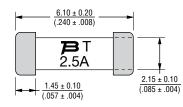
How to Order

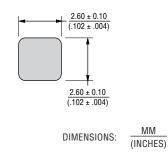
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### Packaging

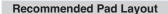
Reel Dimension	7-inch Tape and Reel	
Specification	EIA 481-2	
Quantity	1,000 pieces	
Packaging Code	-2	

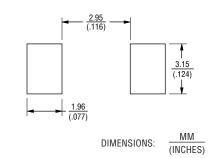
### **Product Dimensions**





MM





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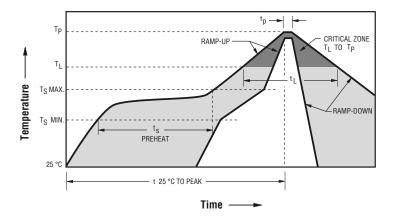
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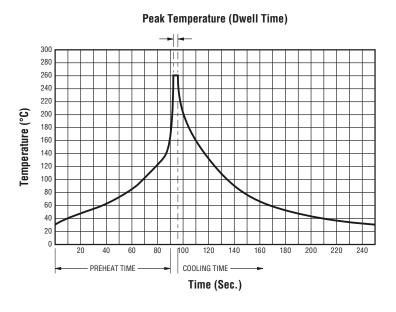
#### **Solder Reflow Recommendations**



Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T <sub>smin</sub> ) Temperature Max. (T <sub>smax</sub> ) Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> ) Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	150 °C 200 °C 60~180 seconds 3 °C / second max.
Ramp Up Rate ( $T_{smax}$ to $T_L$ )	5 °C / second max.
Liquidous Temperature ( $T_L$ ) Time ( $t_L$ ) maintained above $T_L$	217 °C 60~90 seconds
Peak Package Body Temperature (T <sub>p</sub> )	235 °C ± 5 °C (for <1 A rating) 260 °C +0/-5 °C (for ≥1 A rating)
Time within 5 °C of actual peak temperature (T <sub>p</sub> )	20~30 seconds*
Ramp Down Rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

\* Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

### **Solder Wave Recommendations**



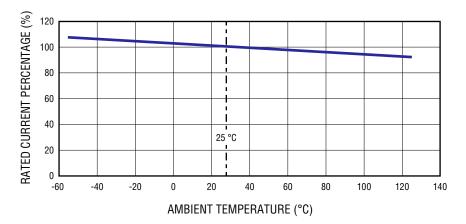
Profile Feature	Pb-Free Assembly
Preheat: Temperature Max. (T <sub>smax</sub> ) Time (Min. to Max.)	150 °C 60~90 seconds
Solder Pot Temperature	260 °C max.
Solder Dwell Time	2~3 seconds

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### **Current Rating Thermal Derating Curve**

### **Reliability Testing**

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 ±5 °C Time setup: 10 ±1 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 60068-2-58
2	Resistance to soldering heat	Temperature setup: 235 ±5 °C Time setup: 30 ± 5 sec.	DCR change ≤ ±15 %	IEC 60068-2-58
3	Thermal shock	Temperature setup: $25 ^{\circ}\text{C} \sim -65 ^{\circ}\text{C} \sim 25 ^{\circ}\text{C} \sim 125 ^{\circ}\text{C}$ Time setup: -65 $^{\circ}\text{C}$ (30 min) $\sim 25 ^{\circ}\text{C}$ (5 min) $\sim 125 ^{\circ}\text{C}$ (30 min) $\sim 25 ^{\circ}\text{C}$ (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

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