

### SinglFuse<sup>™</sup> SF-2410FP-W Series Features

- Single blow fuse for overcurrent protection
- 6125 (EIA 2410) footprint
- Fast acting precision
- UL 248-14 compliant
- RoHS compliant\* and halogen free\*\*
- Wire core SMD design

### SF-2410FP-W Series - Fast Acting Precision Wire Core Surface Mount Fuses

### **Clearing Time Characteristics for Series**

% of Current Poting	Clearing Time at 25 °C		
% of Current Rating	Min.	Max.	
100 %	4 hours	—	
200 %	0.01 seconds	5 seconds	

### **Additional Information**

Click these links for more information:



### **Electrical Characteristics**

Model	Rated Resistance	Rated Interrupting	Typical	Certifications				
	(A)	Current (Ω) (A) Typ.***	Voltage	Rating	I²t (A²s) ****	cUL: <u>E198545</u>	TUV <u>R 50432918</u>	
SF-2410FP050W-2	0.50	0.230	250 VAC 125 VDC		0.101	<i>✓</i>	1	
SF-2410FP063W-2	0.63	0.173			0.162	1	1	
SF-2410FP075W-2	0.75	0.147			0.232	<b>√</b>		
SF-2410FP100W-2	1.00	0.0925			0.596	1	1	
SF-2410FP125W-2	1.25	0.0697			0.970	1	1	
SF-2410FP150W-2	1.50	0.0617				1.202	1	
SF-2410FP200W-2	2.00	0.0418			2.778	1	1	
SF-2410FP250W-2	2.50	0.0308	125 VAC 125 VDC	-	1.222	<i>✓</i>		
SF-2410FP300W-2	3.00	0.0248			1.747	<i>✓</i>		
SF-2410FP315W-2	3.15	0.0231			2.22	1		
SF-2410FP350W-2	3.50	0.0219			2.53	1		
SF-2410FP400W-2	4.00	0.0171			4.14	1		
SF-2410FP500W-2	5.00	0.0143			5.96	1		
SF-2410FP630W-2	6.30	0.0100			12.63	1		
SF-2410FP700W-2	7.00	0.0094			14.34	1		
SF-2410FP800W-2	8.00	0.0086			20.50	1		
SF-2410FP1000W-2	10.00	0.0066		35 A @ 125 VAC 50 A @ 125 VDC 300 A @ 32 VDC	29.49	1		

\*\*\* Resistance value measured with  $\leq$ 10 % rated current at 25 °C ambient. Tolerance ±25 %.

\*\*\*\* Melting I<sup>2</sup>t calculated at 0.001 second pre-arcing time.



\*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

\*\*Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (CI) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

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■ Surface mount packaging for automated assembly

## SinglFuse<sup>™</sup> SF-2410FP-W Series Applications

- LCD / LED TVs
- White goods
- PC servers
- LCD monitors
- DC/DC converters
- DC/AC inverters

- Notebooks / ultrabooks
- Telecom systems
- Chargers
- SF-2410FP-W Series Fast Acting Precision Wire Core Surface Mount Fuses

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1 TIME (SECONDS) 10

3 A 50 A

Т

100

Average I<sup>2</sup>t vs. t Curves

0.01

111

Ħ

0.1

100000

10000

1000

(A<sup>2</sup>s)

10

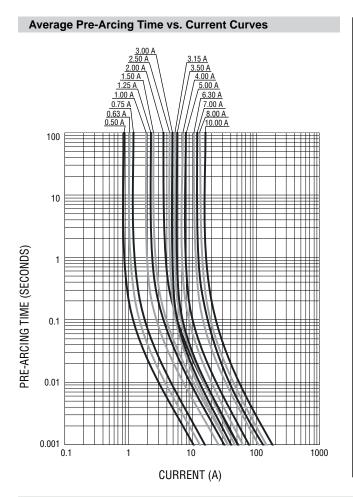
1

0.1

0.01

0.001

l2t



### **Environmental Characteristics**

Operating Temperature	-55 °C to +125 °C
Storage Conditions	
Temperature	+5 °C to +35 °C
Humidity	
Shelf Life	
Moisture Sensitivity Level	
ESD Classification (HBM)	

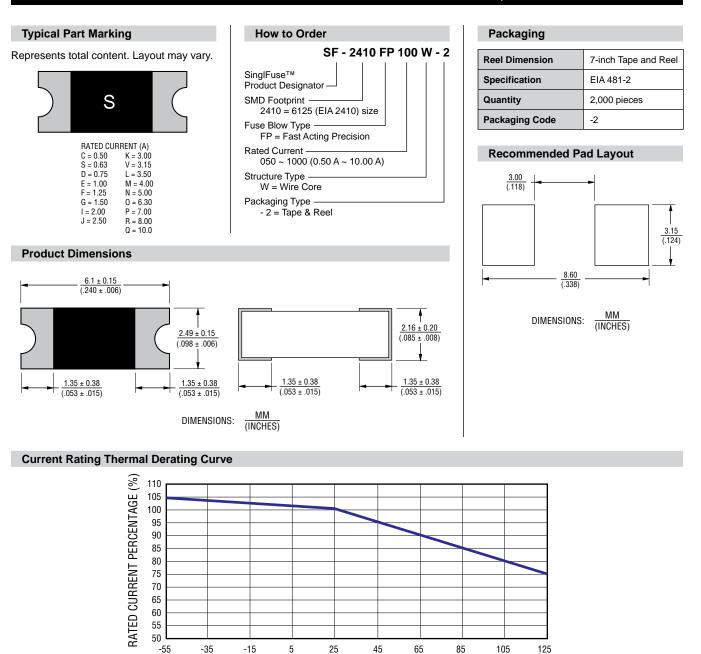
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### SF-2410FP-W Series – Fast Acting Precision Wire Core Surface Mount Fuses

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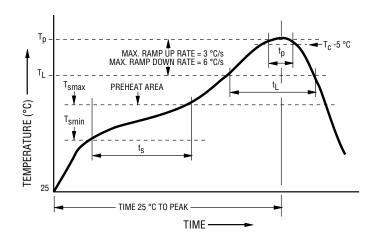
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AMBIENT TEMPERATURE (°C)

# SF-2410FP-W Series – Fast Acting Precision Wire Core Surface Mount Fuses

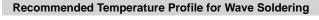
# BOURNS

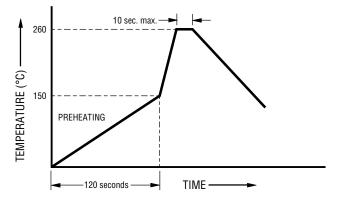
#### **Solder Reflow Recommendations**



Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T <sub>smin</sub> ) Temperature Max. (T <sub>smax</sub> ) Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	150 °C 200 °C 60~120 seconds
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.
Liquidous Temperature ( $T_L$ ) Time ( $t_L$ ) maintained above $T_L$	217 °C 60~150 seconds
Peak Package Body Temperature (T <sub>p</sub> )	260 °C
Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$	30 seconds*
Ramp Down Rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

\* Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.





Wave soldering is suitable for 2410 size models.

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### **Reliability Testing**

No.	Test	Requirement	Test Condition	Test Reference
1	Reflow and bend		3 reflows at 245 °C followed by a 2 mm bend	Refer to STP document
2	Solderability	Minimum 90 % coverage	One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
3	Soldering heat resistance	DCR change ≤ 20 % (≤ 10 % for ≤1 A) New solder coverage ≤ 75 %	One dip at 260 °C for 10 seconds	MIL-STD-202 Method 210
4	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
6	Mechanical vibration		0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Thermal Shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
9	Life	No electrical "opens" during testing Voltage drop change shall be less than ±20 % of initial value	80 % rated current (75 % for < 1 A fuses) for 2000 hours at ambient temperature +25 °C	Refer to STP document

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